



**HSS PARALLEL SHANK
TWIST DRILL WITH REDUCED SHANK
Jobber Series**

Dimensions in mm



Diameter h8	Over all Length	Flute Length min	Shank Dia f1	Shank Length ± 1.50
10.50	133	87	10	30
11.00	142	94		
11.50	142	94		
12.00	151	101		
12.50	151	101		
13.00	151	101		
13.50	160	108		
14.00	160	108		
14.50	169	114		
15.00	169	114		
15.50	178	120		
16.00	178	120		

Diameter h8	Over all Length	Flute Length min	Shank Dia f1	Shank Length ± 1.50
16.50	184	125	13	40
17.00	184	125		
17.50	191	130		
18.00	191	130		
18.50	198	135		
19.00	198	135		
19.50	205	140		
20.00	205	140		

LENGTH		TOLERANCES	
OVER	UPTO	Flute Length	Overall Length
30	120	+ 3 / - 0	± 1.50
120	315	+ 4 / - 0	± 2.00