



High Speed Steel TAPER SHANK TWIST DRILLS EXTRA LONG SERIES

Specifications Conform to:
IS 7822 : 2005
ISO 3291:1995
Dimensions in mm



TWIST DRILLS

Drill dia h8	Flute length	Overall Length	Morse Taper no.
6	110	200	1
	160	250	
	225	315	
6.5	110	200	1
	160	250	
	225	315	
7	110	200	1
	160	250	
	225	315	
7.5	110	200	1
	160	250	
	225	315	
8	110	200	1
	160	250	
	225	315	
8.5	110	200	1
	160	250	
	225	315	
9	110	200	1
	160	250	
	225	315	
9.5	110	200	1
	160	250	
	225	315	
10	160	250	1
	225	315	
	310	400	
11	160	250	1
	225	315	
	310	400	
12	160	250	1
	225	315	
	310	400	
13	160	250	1
	225	315	
	310	400	
14	160	250	1
	225	315	
	310	400	
15	215	315	2
	300	400	
	400	500	
16	215	315	2
	300	400	
	400	500	
17	215	315	2
	300	400	
	400	500	

Drill dia h8	Flute length	Overall Length	Morse Taper no.
18	215	315	2
	300	400	
	400	500	
19	215	315	2
	300	400	
	400	500	
20	215	315	2
	300	400	
	400	500	
21	215	315	2
	300	400	
	400	500	
22	215	315	2
	300	400	
	400	500	
23	215	315	2
	300	400	
	400	500	
24	275	400	3
	375	500	
	505	630	
25	275	400	3
	375	500	
	505	630	
28	275	400	3
	375	500	
	505	630	
30	275	400	3
	375	500	
	505	630	
32	250	400	4
	350	500	
	480	630	
35	250	400	4
	350	500	
	480	630	
38	250	400	4
	350	500	
	480	630	
40	250	400	4
	350	500	
	480	630	
42	350	500	4
	480	630	
	350	500	
45	350	500	4
	480	630	
	350	500	
48	350	500	4
	480	630	
	350	500	
50	350	500	4
	480	630	
	350	500	

A lengthened form of the Morse Taper Shank Twist Drill, longer than long series.
Type 'N' Drills shall be supplied unless otherwise specified.