



**High Speed Steel
PARALLEL SHANK TWIST DRILLS
Jobber Series**

Specifications Conform to:
ASME B94. 11M-1993
Dimensions in mm / Inch



Diameter			Flute Length	Overall Length
Fraction	Number & Letter Series	mm		
-	-	0.30	2.4	19
1/64	-	0.40	5.0	19
-	-	0.50	5.0	22
-	-	0.60	8.0	29
-	-	0.70	10.0	32
1/32	68,67,66	0.80	13.0	35
-	65,64,63,62	0.90	16.0	38
-	61,60,59,58	1.00	17.0	41
3/64	57,56	1.10	19.0	44
-	-	1.20	22.0	48
-	55	1.30	22.0	48
-	54	1.40	22.0	48
-	53	1.50	22.0	48
1/16	52	1.60	22.0	48
-	51	1.70	25.0	51
-	50	1.80	25.0	51
-	49,48	1.90	25.0	51
5/64	47	2.00	25.0	51
-	46,45,44	2.10	29.0	54
-	-	2.20	32.0	57
3/32	43,42	2.30	32.0	57
-	41	2.40	35.0	60
-	40,39	2.50	35.0	60
-	38,37	2.60	37.0	64
-	36	2.70	37.0	64
7/64	35,34,33	2.80	38.0	67
-	32	2.90	41.0	70
-	31	3.00	41.0	70
-	-	3.10	41.0	70
1/8	30	3.20	41.0	70
-	-	3.30	44	73
-	29	3.40	44	73
9/64	28	3.50	44	73

Diameter			Flute Length	Overall Length
Fraction	Number & Letter Series	mm		
-	-	3.60	48	76
-	27,26	3.70	48	76
-	25	3.80	48	76
5/32	24,23,22	3.90	51	79
-	21	4.00	54	83
-	20	4.10	54	83
-	19	4.20	54	83
11/64	18	4.30	54	83
-	17	4.40	56	86
-	16	4.50	56	86
-	15,14	4.60	56	86
-	13	4.70	59	89
3/16	12,11	4.80	59	89
-	10	4.90	62	92
-	9	5.00	62	92
13/64	8,7	5.10	62	92
-	6,5	5.20	64	95
-	4	5.30	64	95
-	3	5.40	64	95
7/32	-	5.50	64	95
-	2	5.60	67	98
-	-	5.70	67	98
-	1	5.80	67	98
15/64	A	5.90	67	98
-	B	6.00	70	102
-	C	6.10	70	102
-	D	6.20	70	102
1/4	E	6.30	70	102
-	-	6.40	73	105
-	F	6.50	73	105
-	G	6.60	73	105
17/64	-	6.70	73	105
-	H	6.80	73	105



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Diameter			Flute Length	Overall Length
Fraction	Letter Series	mm		
-	I	6.90	73	105
-	J	7.00	73	105
9/32	K	7.10	75	108
-	-	7.20	75	108
-	L	7.30	75	108
-	-	7.40	78	111
19/64	M	7.50	78	111
-	N	7.60	78	111
-	-	7.70	81	114
-	-	7.80	81	114
19/64	-	7.90	81	114
-	O	8.00	81	114
-	-	8.10	84	117
21/64	-	8.20	84	117
-	P	8.30	84	117
-	Q	8.40	87	121
-	-	8.50	87	121
-	R	8.60	87	121
11/32	-	8.70	87	121
-	S	8.80	89	124
-	-	8.90	89	124
-	T	9.00	89	124
23/64	-	9.10	89	124
-	-	9.20	92	127
-	U	9.30	92	127
-	-	9.40	92	127
3/8	V	9.50	92	127
-	-	9.60	95	130
-	-	9.70	95	130
-	W	9.80	95	130
25/64	-	9.90	95	130
-	X	10.00	95	130

Diameter			Flute Length	Overall Length
Fraction	Letter Series	mm		
13/32	Y	10.20	98	133
-	Z	10.50	98	133
27/64	-	-	100	137
-	-	10.80	103	140
7/16	-	11.00	103	140
-	-	11.20	106	143
29/64	-	11.50	106	143
15/32	-	11.80	110	146
-	-	12.00	111	149
31/64	-	12.20	111	149
-	-	12.50	114	152
1/2	-	12.80	114	152
-	-	13.00	114	152
33/64	-	13.20	122	168
17/32	-	13.50	122	168
35/64	-	13.80	122	168
-	-	14.00	122	168
9/16	-	14.25	122	168
37/64	-	14.50	122	168
-	-	14.75	132	181
19/32	-	15.00	132	181
-	-	15.25	132	181
39/64	-	15.50	132	181
5/8	-	15.75	132	181
-	-	16.00	132	181
41/64	-	16.25	132	181
21/32	-	16.50	132	181
-	-	16.75	143	194
43/64	-	17.00	143	194
-	-	17.25	143	194
11/16	-	17.50	143	194