



## High Speed Steel SHELL CORE DRILLS

Specifications Conform to :  
IS 7772 - 1975  
ISO 3314 - 1975  
DIN 222 - 1981  
Dimensions in mm.



Diameter h8	Dia of Large end of Taper Bore	Overall Length
25	13	45
26	13	45
27	13	45
28	13	45
29	13	45
30	13	45
31	13	45
32	13	45
33	13	45
34	13	45
35	13	45
36	16	50
37	16	50
38	16	50
39	16	50
40	16	50
42	16	50
44	16	50
45	16	50

Diameter h8	Dia of Large end of Taper Bore	Overall Length
46	19	56
47	19	56
48	19	56
50	19	56
52	19	56
55	22	63
58	22	63
60	22	63
62	22	63
65	27	71
70	27	71
72	27	71
75	27	71
80	32	80
85	32	80
90	32	80
95	40	90
100	40	90

A Short Shell core drill with an axial taper hole generally 1 : 30 with cross slot for use on an arbor, the bevelled lead being provided with clearance for cutting purposes.

RH Helical flutes for RH Cutting shall be supplied unless otherwise specified