

ADDISON **High Speed Steel MACHINE JIG REAMERS** Specifications Conform to IS 11002 - 1984. Dimensions in mm



Diameter m6 mm	Cutting Edge Length	Overall Length	Morse Taper No.
6.0	26	138	1
7.0	31	150	1
8.0	33	156	1
9.0	36	162	1
10.0	38	168	1
11.0	41	175	1
12.0	44	182	1
13.0	44	182	1
14.0	47	189	1
15.0	50	204	2
16.0	52	210	2
17.0	54	214	2
18.0	56	219	2
19.0	58	223	2
20.0	60	228	2
22.0	64	237	2
24.0	68	268	3

Diameter m6 mm	Cutting Edge Length	Overall Length	Morse Taper No.
25.0	68	268	3
26.0	70	273	3
28.0	71	277	3
30.0	73	281	3
32.0	77	317	4
34.0	78	321	4
35.0	78	321	4
36.0	79	325	4
38.0	81	329	4
40.0	81	329	4
42.0	82	333	4
44.0	83	336	4
45.0	83	336	4
46.0	84	340	4
48.0	86	344	4
50.0	86	344	4

A Reamer having short, virtually parallel, cutting edges with bevel lead and a guide between the shank and cutting edges, integral with a Morse Taper Shank.

LH Helical Flutes for RH Cutting shall be supplied unless otherwise specified.
Reamers with 'm6' tolerance are expected to produce 'H8' Holes.

ADDISON **High Speed Steel MACHINE JIG REAMERS** Specifications Conform to: BS 122 : Part 2 : 1964 Dimensions in mm/Inch



Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
1/4	7/8	5.5/8	1
5/16	1	5.15/16	1
3/8	1.1/8	6.1/4	1
7/16	1.5/16	6.11/16	1
1/2	1.5/16	6.11/16	1
9/16	1.1/2	7.13/16	2
5/8	1.1/2	7.13/16	2
11/16	1.3/4	8.7/16	2
3/4	1.3/4	8.7/16	2
13/16	1.3/4	8.7/16	2
7/8	2	8.7/8	2
15/16	2	9.15/16	3
1	2	9.15/16	3

Diameter m6	Cutting Edge Length	Overall Length	Morse Taper No.
1.1/6	2.3/8	10.3/4	3
1.1/8	2.3/8	10.3/4	3
1.3/16	2.3/8	10.3/4	3
1.1/4	2.3/8	10.3/4	3
1.5/16	2.3/8	12	4
1.3/8	2.3/4	13.1/8	4
1.7/16	2.3/4	13.1/8	4
1.1/2	2.3/4	13.1/8	4
1.5/8	2.3/4	13.1/8	4
1.3/4	3.1/8	14.5/16	4
1.7/8	3.1/8	14.5/16	4
2	3.1/8	14.5/16	4

LH Helical Flutes for RH Cutting shall be supplied unless otherwise specified.
Reamers with 'm6' tolerance are expected to produce 'H8' Holes.