



**High Speed Steel  
SHELL END MILLS**

Specifications Conform to:  
IS 6257 - 1982  
ISO 2586 - 1985  
Dimensions in mm



Diameter js16	Bore H7	Width k 16
40	16	32
50	22	36
63	27	40
80	27	45

Diameter js16	Bore H7	Width k 16
100	32	50
125	40	56
160	50	63

A cutter with teeth on the periphery and one end provided with a back face key slot drive for use on an arbor. Shell end mills are used for end and face milling operation either in horizontal or in vertical milling M/C.

Tool type 'N' Cutters shall be supplied with Right Hand Helical Flutes for Right Hand Cutting unless otherwise specified.



**High Speed Steel  
SHELL END MILLS**

Specifications Conform to:  
BS 122 : Part 1 : 1953  
Dimensions in inches

Diameter + 0.015" 0.000	Length + 0.030" 0.000"	Bore + 0.00075" + 0.00025"
1.1/4	1	1/2
1.1/2	1.1/8	1/2
1.3/4	1.1/4	3/4
2	1.3/8	3/4
2.1/4	1.1/2	1
2.1/2	1.5/8	1
2.3/4	1.5/8	1

Diameter + 0.015" 0.000	Length + 0.030" 0.000"	Bore + 0.00075" + 0.00025"
3	1.3/4	1.1/4
3.1/2	1.7/8	1.1/4
4	2.1/4	1.1/2
4.1/2	2.1/4	1.1/2
5	2.1/4	1.1/2
5.1/2	2.1/4	2
6	2.1/4	2

The cutters shall be supplied with Right Hand Helical flutes for Right Hand cutting unless otherwise specified.



**High Speed Steel  
SHELL END MILLS**

Specifications Conform to :  
DIN 1880 (Part 1) : 1993  
Dimensions in mm



Diameter js16	Width k16	Bore H7
40	32	16
50	36	22
63	40	27
80	45	27
100	50	32
125	56	40
160	63	50

The cutters shall be supplied with Right Hand Helical flutes for Right Hand cutting unless otherwise specified.